

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. - 5. (Cancelled)

6. (Currently amended) A reflective liquid crystal display comprising:
a color filter substrate comprising:

- a first substrate;
- a reflective layer formed on the first substrate;
- a color filter layer formed on the reflective layer;
- a transparent electrode formed on the color filter layer; and
- an alignment layer formed on the transparent electrode,

wherein the color filter layer, the transparent electrode, and the alignment layer are formed in a region which includes at least an effective display area and a margin area which is outside the effective display area and which is part of a visible area,

a surface of the alignment layer is substantially planar at least in the effective display area,

the color filter substrate is arranged to oppose a second substrate with sealing material therebetween and a liquid crystal layer is filled in a gap between the color filter substrate and the second substrate,

at least two different color layers selected from a plurality of different color layers which constitute the color filter layer are vertically aligned only in a portion of the color filter layer between the effective display area and the sealing material such that the color filter layer does not contact the sealing material,

neither the color filter substrate nor the second substrate contains a black mask,

the portion of the color filter layer outside the effective display area that has the color layers stacked thereon does not contact the second substrate, the stacked color layers separated from the second substrate by the liquid crystal layer, and

layers of the color filter layer are electrically isolated from layers of the second substrate.

7. (Previously presented) A reflective liquid crystal display according to Claim 6, wherein, in a portion of said color filter layer outside the effective display area, color layers which constitute said color filter layer are arrayed in a same pattern as that in the effective display area.

8. (Previously presented) A reflective liquid crystal display according to Claim 6, wherein, in a portion of said color filter layer of said color filter substrate outside the effective display area, two color layers of two different colors selected from three different color layers which constitute said color filter layer are vertically aligned.

9. (Original) A reflective liquid crystal display according to Claim 8, wherein said two color layers of the color filter substrate comprise a red color layer and a blue color layer.

10. (Previously presented) A reflective liquid crystal display according to Claim 6, wherein, in a portion of said color filter layer of the color filter substrate outside the effective display area, three different color layers which constitute said color filter layer are vertically aligned.

11. (Cancelled)

12. (Previously presented) A reflective liquid crystal display according to Claim 6, wherein the color filter layer is formed directly on the reflective layer.

13. (Previously presented) A reflective liquid crystal display according to Claim 6, wherein spherical spacers separate the color filter substrate and the second substrate.

14. (Previously presented) A reflective liquid crystal display according to Claim 6, wherein the liquid crystal display is a super twisted nematic (STN) mode reflective liquid crystal display.

15. - 16. (Cancelled)

17. (Previously presented) A reflective liquid crystal display according to Claim 6, wherein the visible area includes the effective display area and the margin area, an external peripheral portion is disposed between the visible area and sealing material, and the portion of the color filter layer having at least two vertically aligned color layers is disposed in both the margin area and the external peripheral portion.

18. (Previously presented) A reflective liquid crystal display according to Claim 17, wherein the margin area and the external peripheral portion are adjacent to each other and the portion of the color filter layer having at least two vertically aligned color layers is continuously disposed between the margin area and the external peripheral portion.

19. (Previously presented) A reflective liquid crystal display according to Claim 6, wherein the color layers are arranged in a single layer on the reflective layer in the effective display area.

20. – 23. (Cancelled)

24. (New) A reflective liquid crystal display comprising:

a color filter substrate comprising:

a first substrate;

a reflective layer formed on the first substrate;

a color filter layer formed on the reflective layer;

a transparent electrode formed on the color filter layer; and

an alignment layer formed on the transparent electrode,

wherein the color filter layer, the transparent electrode, and the alignment layer are formed in a region which includes at least an effective display area and a margin area which is outside the effective display area and which is part of a visible area,

a surface of the alignment layer is substantially planar at least in the effective display area,

the color filter substrate is arranged to oppose a second substrate with sealing material therebetween and a liquid crystal layer is filled in a gap between the color filter substrate and the second substrate,

at least two different color layers selected from a plurality of different color layers which constitute the color filter layer are vertically aligned only in a portion of the color filter layer between the effective display area and the sealing material such that the color filter layer does not contact the sealing material,

neither the color filter substrate nor the second substrate contains a black mask,

wherein, the portion of the color filter layer outside the effective display area that has the color layers stacked thereon does not contact the second substrate, and the stacked color layers are separated from the second substrate by the liquid crystal layer.

25. (New) The reflective liquid crystal display of according to Claim 24, wherein, layers of the color filter layer are electrically isolated from layers of the second substrate.